|  |  |  |
| --- | --- | --- |
| ***Cleanability*** |  | **4-202.11 Food-Contact Surfaces.**  (A) Multiuse food-contact surfaces shall be: |
|  |  |  |
|  |  | 1. Smooth; Pf |
|  |  |  |
|  |  | (2) Free of breaks, open seams, cracks, chips, inclusions, pits, and similar imperfections; Pf |
|  |  |  |
|  |  | (3) Free of sharp internal angles, corners, and crevices; Pf |
|  |  |  |
|  |  | (4) Finished to have smooth welds and joints; Pf and |
|  |  | (5) Except as specified in ¶ (B) of this section, accessible for cleaning and inspection by one of the following methods: |
|  |  |  |
|  |  | (a) Without being disassembled, Pf |
|  |  |  |
|  |  | (b) By disassembling without the use of tools, Pf or |
|  |  |  |
|  |  | (c) By easy disassembling with the use of handheld tools commonly available to maintenance and cleaning personnel such as screwdrivers, pliers, open-end wrenches, and Allen wrenches. Pf |
|  |  |  |
|  |  | (B) *Subparagraph (A)(5) of this section does not apply to cooking oil storage tanks, distribution lines for cooking oils, or beverage syrup lines or tubes*. |